

## Powerplus Series 6 Fieldbus Data Exchange Map

Updated: 5/28/2015

### Process READ Data (Data Read from Power Supply / Target -> Originator)

Web Idx (Note 7)	Application Data Instance #	Parameter	Bit Assignments	Units	Max Value	Min Value	Default Value	Modbus Register # (Anybus-CC)	Modbus Register # (Network Port)	Notes	
1	1	Device Status	Bit 0 - Heartbeat Toggle		65535	0	READ ONLY	30001	30001	See bit enumeration	
			Bit 1 - Spare				READ ONLY			Toggles every 1 second	
			Bit 2 - Device = SCR DSP				READ ONLY			Determines Power Supply Type	
			Bit 3 - Device = PowerPlus				READ ONLY			Determines Power Supply Type	
			Bit 4 - Reserved				READ ONLY				
			Bit 5 - Reserved				READ ONLY				
			Bit 6 - Reserved				READ ONLY				
			Bit 7 - Reserved				READ ONLY				
			Bit 8 - Fieldbus Control Status				READ ONLY				1 = Fieldbus Write enabled, 0 = Fieldbus Write disabled
			Bit 9 - Net Port Control Status				READ ONLY				1 = Net Port Write enabled, 0 = Net Port Write disabled
			Bit 10 - Reserved				READ ONLY				
			Bit 11 - Reserved				READ ONLY				
			Bit 12 - Reserved				READ ONLY				
			Bit 13 - Reserved				READ ONLY				
			Bit 14 - Reserved				READ ONLY				
Bit 15 - Reserved				READ ONLY							
2	2	Dutycycle x100		% x100	10000	0	READ ONLY	30002	30002		
3	3	Line Voltage		VAC	720	0	READ ONLY	30003	30003		
4	4	Line Current x10		AAC x10	7500	0	READ ONLY	30004	30004		
5	5	KVDC		KVDC	200	0	READ ONLY	30005	30005		
6	6	Output Current		mADC	5000	0	READ ONLY	30006	30006		
7	7	KVDC Peak		KVDC	200	0	READ ONLY	30007	30007		
8	8	Output Voltage Product			9,999	0	READ ONLY	30008	30008		
9	9	Output Power x10		KW x10	9999	0	READ ONLY	30009	30009		
10	10	Spark Rate		SPM	999	0	READ ONLY	30010	30010		
11	11	Arc Rate		APM	99	0	READ ONLY	30011	30011		
12	12	Operating Status	Bit 0 - I.E. Mode		65,535	0	READ ONLY	30012	30012	0 = Off, 1 = On	
			Bit 1 - Manual Mode				READ ONLY			0 = Off, 1 = On	
			Bit 2 - Autotune Mode				READ ONLY			0 = Off, 1 = On	
			Bit 3 - Reserved				READ ONLY			Always = 0	
			Bit 4 - Local / Remote				READ ONLY			0 = Local, 1 = Remote	
			Bit 5 - Contactor Status				READ ONLY			0 = Off, 1 = On	
			Bit 6 - Back Corona Mode				READ ONLY			0 = Off, 1 = On	
			Bit 7 - Reserved				READ ONLY			Always = 0	
			Bit 8 - SPARE BIT				READ ONLY			Always = 0	
			Bit 9 - Fan Fault Limit				READ ONLY			0 = Off, 1 = On	
			Bit 10 - SPARE BIT				READ ONLY			Always = 0	
			Bit 11 - Reserved				READ ONLY			Always = 0	
			Bit 12 - SPARE BIT				READ ONLY			Always = 0	
			Bit 13 - Power Control Active				READ ONLY			0 = Off, 1 = On	
			Bit 14 - Temperature Limit				READ ONLY			0 = Off, 1 = On	
Bit 15 - Reserved				READ ONLY			Always = 0				
13	13	Discrete Logic	Bit 0 - Hammer 1 Output		65,535	0	READ ONLY	30013	30013	0 = Off, 1 = On	
			Bit 1 - Hammer 2 Output				READ ONLY			0 = Off, 1 = On	
			Bit 2 - Hammer 3 Output				READ ONLY			0 = Off, 1 = On	
			Bit 3 - Reserved				READ ONLY			Always = 0	
			Bit 4 - Hammer 4 Output				READ ONLY			0 = Off, 1 = On	
			Bit 5 - Hammer 1 Feedback				READ ONLY			0=120 VAC present, 1 = 0 VAC present	
			Bit 6 - Hammer 2 Feedback				READ ONLY			0=120 VAC present, 1 = 0 VAC present	
			Bit 7 - Reserved				READ ONLY			Always = 0	

			Bit 8 - Hammer 3 Feedback				READ ONLY			0=120 VAC present, 1 = 0 VAC present
			Bit 9 - Hammer 4 Feedback				READ ONLY			0=120 VAC present, 1 = 0 VAC present
			Bit 10 - SPARE BIT				READ ONLY			Always = 0
			Bit 11 - Reserved				READ ONLY			Always = 0
			Bit 12 - Reduced Voltage				READ ONLY			0 = Off, 1 = On
			Bit 13 - Remote On				READ ONLY			0=120 VAC present, 1 = 0 VAC present
			Bit 14 - Remote Enable				READ ONLY			0=120 VAC present, 1 = 0 VAC present
			Bit 15 - Reserved				READ ONLY			Always = 0
14	14	Limit Status		65,535	0		READ ONLY	30014	30014	
			Bit 0 - Current Limit				READ ONLY			0 = FALSE, 1 = TRUE
			Bit 1 - Voltage Limit				READ ONLY			
			Bit 2 - Full dutycycle				READ ONLY			
			Bit 3 - Reserved				READ ONLY			Always = 0
			Bit 4 - Back Corona Hold				READ ONLY			
			Bit 5 - V/I Curve in Operation				READ ONLY			
			Bit 6 - Hammer 1 Feedback Alarm				READ ONLY			
			Bit 7 - Reserved				READ ONLY			Always = 0
			Bit 8 - Hammer 2 Feedback Alarm				READ ONLY			
			Bit 9 - Hammer 3 Feedback Alarm				READ ONLY			
			Bit 10 - Hammer 4 Feedback Alarm				READ ONLY			
			Bit 11 - Reserved				READ ONLY			Always = 0
			Bit 12 - Spark Occurred				READ ONLY			
			Bit 13 - Arc Occurred				READ ONLY			
			Bit 14 - BC Check in Progress				READ ONLY			
			Bit 15 - Reserved				READ ONLY			Always = 0
15	15	Alarm Status		65,535	0		READ ONLY	30015	30015	
			Bit 0 - Line Over-Current				READ ONLY			0 = FALSE, 1 = TRUE
			Bit 1 - Sec Over-Current				READ ONLY			
			Bit 2 -SPARE BIT				READ ONLY			
			Bit 3 - Reserved				READ ONLY			Always = 0
			Bit 4 - Open Circuit				READ ONLY			
			Bit 5 - Under- Voltage				READ ONLY			
			Bit 6 - Over-Voltage				READ ONLY			
			Bit 7 - Reserved				READ ONLY			Always = 0
			Bit 8 - Over-Temperature				READ ONLY			
			Bit 9 - SPARE BIT				READ ONLY			
			Bit 10 -Aux. Alarm 1				READ ONLY			
			Bit 11 - Reserved				READ ONLY			Always = 0
			Bit 12 - Aux. Alarm 2				READ ONLY			
			Bit 13 - Aux. Alarm 3				READ ONLY			
			Bit 14 - Aux. Alarm 4				READ ONLY			
			Bit 15 - Reserved				READ ONLY			Always = 0
16	16	Alarm Status 2		65,535	0		READ ONLY	30016	30016	
			Bit 0 - Line VAC abnormal				READ ONLY			0 = FALSE, 1 = TRUE
			Bit 1 - Low Bus Voltage				READ ONLY			
			Bit 2 - Low Liquid level				READ ONLY			
			Bit 3 - Reserved				READ ONLY			Always = 0
			Bit 4 - Door Open				READ ONLY			
			Bit 5 - Fan Contactor fault				READ ONLY			
			Bit 6 - Step Contactor Fault				READ ONLY			
			Bit 7 - Reserved				READ ONLY			Always = 0
			Bit 8 - Main Contactor Fault				READ ONLY			
			Bit 9 - Fan Current Fault				READ ONLY			
			Bit 10 - HV Tank Fault				READ ONLY			
			Bit 11 - Reserved				READ ONLY			Always = 0
			Bit 12 - Low Battery				READ ONLY			
			Bit 13 - I Res Unbalanced				READ ONLY			
			Bit 14 - HS Temp Unbalanced				READ ONLY			
			Bit 15 - Reserved				READ ONLY			Always = 0
17	17	Bus Voltage		VDC	800	0	READ ONLY	30017	30017	
18	18	Bus Resonant Current		AAC	1000	0	READ ONLY	30018	30018	
19	19	Fan Current x10		AAC x10	20	0	READ ONLY	30019	30019	
20	20	HeatSink Temp.		°C	99	0	READ ONLY	30020	30020	

21	21	I.E. On Time (Actual)		ms x 10	200	1	READ ONLY	30021	30021	
22	22	I.E. Off Time (Actual)		ms x 10	9999	10	READ ONLY	30022	30022	

**Process WRITE Data (Data Written to Power Supply / Originator -> Target)**

Web Idx (Note 7)	Application Data Instance #	Parameter	Bit Assignments	Units	Max Value	Min Value	Default Value	Modbus Register # (Anybus-CC)	Modbus Register # (Network Port)	Notes
23	50	Clear Alarm			1	0	0	40578 (note 4)	40001	Prior to Ver 2.11 - Remote Enable must be off to clear an alarm
24	51	HV On/Off Control			2	0	0	40579	40002	1 = HV Off, 2 = HV On
25	52	Spark Setback		%	30	1	15	40580	40003	
26	53	Quench		ms	99	4	20	40581	40004	
27	54	Current Limit		%	110	10	100	40582	40005	
28	55	Secondary Voltage Limit		%	110	10	100	40583	40006	
29	56	U.V. Trip Level		KVDC	30	0	10	40584	40007	
30	57	U.V. Trip Delay		Seconds	45	5	30	40585	40008	
31	58	Spark Rate (setpoint)		SPM	120	1	12	40586	40009	
32	59	Max. Dutycycle		%	100	50	100	40587	40010	
32	60	Max. Current Limit		%	110	30	110	40588	40011	
34	61	Mode Control			3	1	1	40589	40012	1 = SETPOINT 2 = MANUAL 3 = AUTOTUNE
35	62	I.E. On Time		ms x 10	200	1	1	40590	40013	
36	63	I.E. Off Time		ms x 10	9999	10	100	40591	40014	
37	64	Manual Mode Setpoint		% x100	10000	0	0	40592	40015	0 - 100 % duty x100
38	65	I.E. Mode			2	0	0	40593	40016	1= OFF, 2 = ON
39	66	BC Mode			2	0	0	40594	40017	1= OFF, 2 = ON

**Notes:**

- For Ethernet/IP Class
  - Device Application Object = A2 (hex) for explicit data exchange
  - Instance attribute for all values is 5
  - CIP class 1 connection parameters:
  - Configuration connection instance = 1
  - Originator -> Target Connection Point = 150, Data Size = 34 bytes
  - Target -> Originator Connection Point = 100, Data Size = 44 bytes
  - Default IP address is 192.168.1.10. Set IP address using NWL GVC setup screen.
- "Comm Status" must be set to Remote before writing to any register.
- All data is unsigned int 16 bits
- Modbus registers 40578-40594 were mapped as 40001-40017 in firmware versions 2.17 and earlier. Starting with firmware 2.18, Modbus addressing for Anybus-CC adapter will be different from Modbus via Network port. This change affects Anybus-CC Modbus-RTU and -TCP only.
- Starting with firmware 2.18, it is possible to select (via GVC menu) which process WRITE variables are enabled (mapped) for cyclical data exchanges via Anybus-CC interface. By default, all process WRITE variables are enabled and network data exchange map is as shown in the table. For example, if user chooses not to map "Clear Alarm" ADI as a process WRITE variable, then the number of process WRITE variables will be reduced by one, and the first process WRITE variable will be "HV On/Off Control". User selections do not affect Modbus register addresses (Anybus-CC and Network port). For Modbus adapters (-RTU and -TCP), the entire process WRITE range is always accessible.
- PROFIBUS notes:
  - On PROFIBUS master side, map ADIs to process data exactly in the order they are listed in this document; otherwise network connection establishment will fail.
  - If user disables mapping of a process WRITE variable (see Note 5 above), it must be taken into account by PROFIBUS master before attempting to establish connection.
- Web Index of an ADI only applies to Anybus-CC adapters with a Web interface (Ethernet/IP, Modbus-TCP, Profinet, etc.) This index will be displayed in a Web browser. Web interface is enabled by default, but may be disabled by user.

**Revisions:**

- 9/20/2011 - RAZ
  - Added Modbus Reference Column revised notes
  - P+ v2.13 - Changed Data Instance #1 from "Device Type" to bit enumerated "Device Status"
- 12/27/2012 - PM
  - Changed Modbus register numbers for Process WRITE data
- 6/15/2013 - AMP
  - Device\_status bit 8 and 9 , bit 3 went to spare
  - Operating status bits changed

- Alarm2 status bits changed
- 7/2/2013 - AMP
  - Added some bit designations
- 10/1/2013 - PM
  - Corrected Ethernet/IP connection size
- 7/30/2014 - RAZ
  - Clarifications on Min/Max values
- 3/18/2015 - RAZ
  - Added version info to note for ADI #50
- 5/28/2015 - RAZ
  - Revised description of ADI #12 Bit 6: "Back Corona Detected" changed to "Back Corona Mode"