

# ES312A144

## Technical Data

System	Color	Appearance	Gloss
Epoxy	Zinc Primer (Z4)	Smooth finish, good flow	62 ± 4 units on 60° gloss meter
Properties			
<b>Specific Gravity</b>		<b>Coverage</b>	
Approximately 2.26		85 sq. ft./lb/1 mil	
<b>Hardness</b>		<b>Impact</b>	
2H (ASTM D3363)		120 in-lb. direct; 120 in-lb. reverse (ASTM D2794)	
<b>Salt Spray</b>		<b>Humidity</b>	
3,200 hrs -- less than 1/16" creepage over phosphate treated test panels (ASTM B 117)		3,200 hrs. -- no blistering over phosphate treated test panels (ASTM D 2247)	
<b>Curing Instructions</b>		<b>Conical Mandrel</b>	
7 minutes at 400°F (204°C) or 15 minutes at 350°F (177°C) (metal temperature)		3/16" (ASTM D522)	
<b>Features</b>	<ul style="list-style-type: none"> <li>• Good adhesion</li> <li>• Corrosion resistance</li> <li>• Good physical &amp; mechanical properties</li> <li>• Good spraying properties</li> <li>• Recommended film thickness 1.5 to 3 mils</li> </ul>		
<b>Maximum Recommended Storage Temperature</b>		80°F (27°C)	
<b>Date</b>		June 2, 2008	

For further information, please refer to application recommendations, or contact your technical service representative.

*This information is given in good faith. A warranty, expressed or implied, cannot be supplied as results may vary depending on application conditions.*